

CLAIMS

1. Comprising a shaft (1) and a tip (2) for engaging the workpiece.
2. The tip is provided with a plurality of edges.
3. The tip edges as claimed in claim 2, is provided with a clearance angle (c), approx. $10^{\circ} - 20^{\circ}$
4. The tip as claimed in claims 2 and 3, should be provided with a point angle (p) of approx. 90° .
5. The tip point as claimed in claim 4, should be given a relief angle (r) of approx. 60° .
6. The point angle (p) & relief angle (r) as claimed in claim 4 and 5, should form a central point on the head of the tip.
7. Secondary cutting edges should be provided with an overall angle (s) of approx. 30° .